

Work Order ID 88046

88046

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Wednesday, July 25, 2012 2:41:56 PM

Item ID: D120-639-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Tungsten Carbide Wearplate
 Start Date: 7/24/2012 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 7/25/2012 Req'd Qty: 2.00 *2* Customer: CU-DAR001
 Reference: RMA RA111390 - RETURN

Approvals: Process Plan: WLF Date: 12-07-25 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9223	Rev A								
IIN-D120-639	Rev A								

100

0.00

100

QC

Quality Control

Memo

0.00

INSPECT RA 111390 D120-639-011 X 2 B82820

KITS ARE COMPLETE

ADD PAPERWORK AND ID UNDER NEW BATCH NUMBER

CHG002

DAS
16
9-89 8/7/21

110

Identify as per dwg & Stock Location: 61

0.00

110

Packaging

Memo

0.00

Packaging

20 12/7/3050

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Wednesday, July 25, 2012 2:41:56 PM

Item ID: D120-639-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Tungsten Carbide Wearplate

Stop ***NS2***

Start Date: 7/24/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 7/25/2012 Req'd Qty: 2.00

2

Customer: CU-DAR001

Reference: RMA RA111390

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC21- Final Inspection - Work Order Release

0.00

120

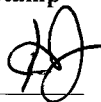
CHG002

QC

Memo

0.00

Quality Control

12/7/31 
ML5 12107130

Picklist Print

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Work Order ID: 88046

Parent Item: D120-639-011

Start Date: 7/24/2012

Required Date: 7/25/2012

Parent Item Name: Tungsten Carbide Wearplate

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP D 02.09.13 Re-format, Added MS27130-S30 KJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D120-639-011 Tungsten Carbide Wearplate		Manufactured	No				Each	1.0000		2			

Location

Loc Qty

Loc Code

FG033

1

84620

1

2 X 82820 MF12-07-25

RA111390 D120-639-011

B82820

Received @ Dart July 19th, 2012
Inspected @ Dart July 21st, 2012

Customer: ROTOTECH SERVICES INC.
Customer Contact: ISAAC GRANDOS
Shipped from: WEST PALM BEACH FL USA

Instructions for RA 111390 D120-639-011 B82820 CHG002

- Kit complete
- Needs new PAPER WORK & LABELS
- Needs new BATCH #

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**